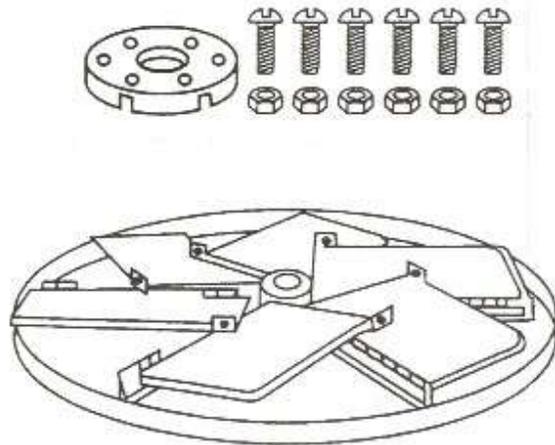




ALKON PLASTICS PVT. LTD.

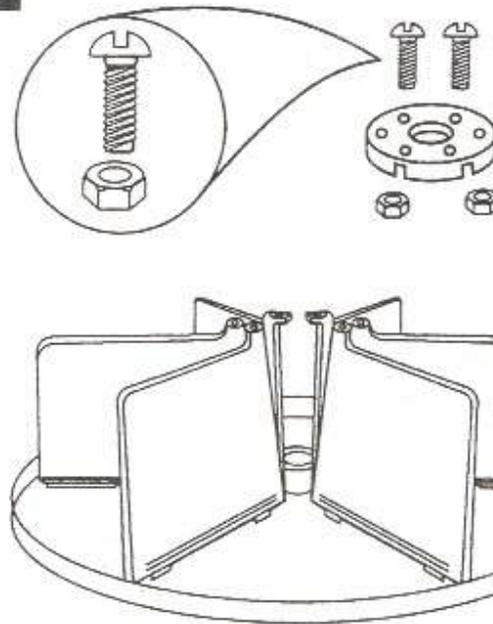
ASSEMBLY OF ROUNDAFILE TIER

1.



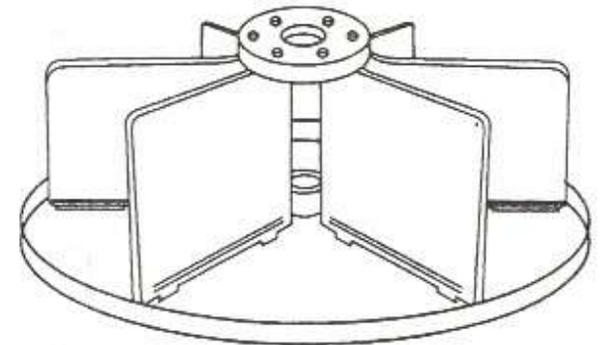
TIER UNASSEMBLED
WITH TOP BUSH
SCREWS AND NUTS

2.



FILL THE TOP BUSH ON
PARTITION WITH SCREWS
AND NUTS PROVIDED.

3.



ASSEMBLED TIER.

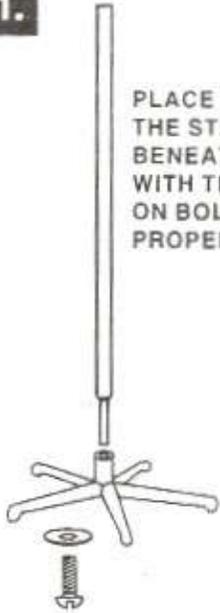


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ASSEMBLY OF ROUNDAFILE - 3 TIER SYSTEM

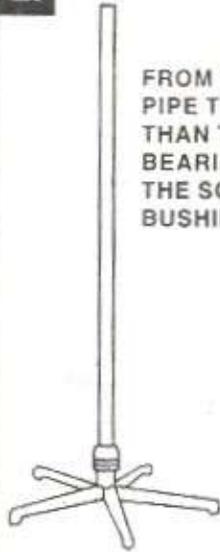
1.

PLACE THE PIPE ON THE STAND FROM BENEATH. TIGHTEN WITH THE WASHER ON BOLT TO ENSURE PROPER GRIP.



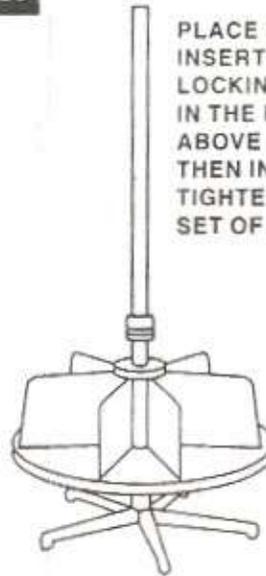
2.

FROM THE TOP OF THE PIPE THE BUSHING AND THEN THE FIRST SET OF BEARINGS. TIGHTEN THE SCREWS OF THE BUSHING.



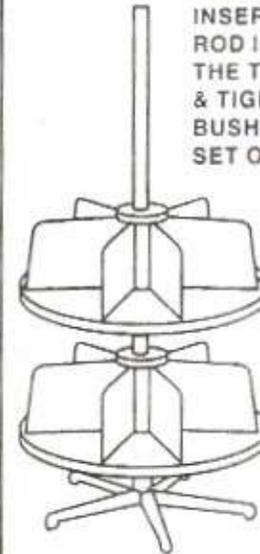
3.

PLACE THE FIRST TIER INSERT THE LOCKING ROD IN THE HOLE ABOVE THE TIER. THEN INSERT AND TIGHTEN THE SECOND SET OF BEARINGS.



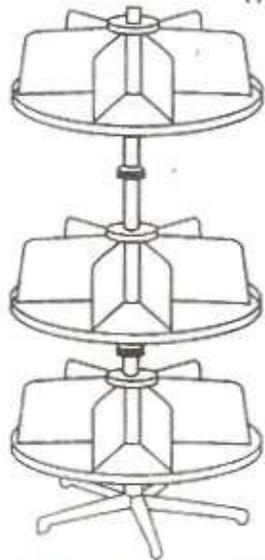
4.

INSERT THE SECOND TIER INSERT LOCKING ROD IN THE HOLE ABOVE THE TIER THAN INSERT & TIGHTEN THE THIRD BUSHING AND THE THIRD SET OF BEARINGS



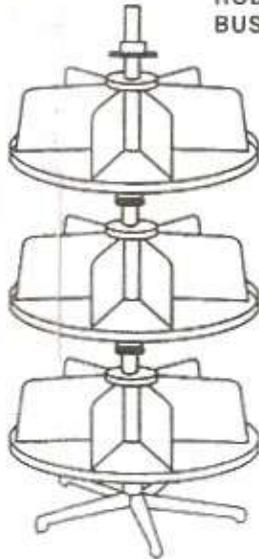
5.

INSERT THE THIRD TIRE



6.

INSERT THE LOCKING ROD AND THE FOURTH BUSHING AND TIGHTEN.



7.

